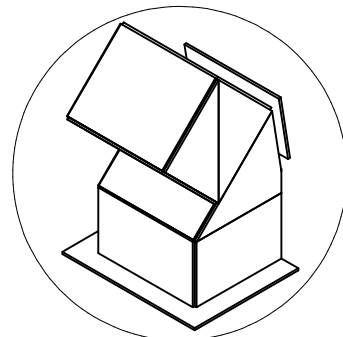
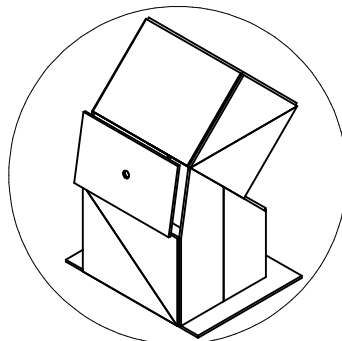
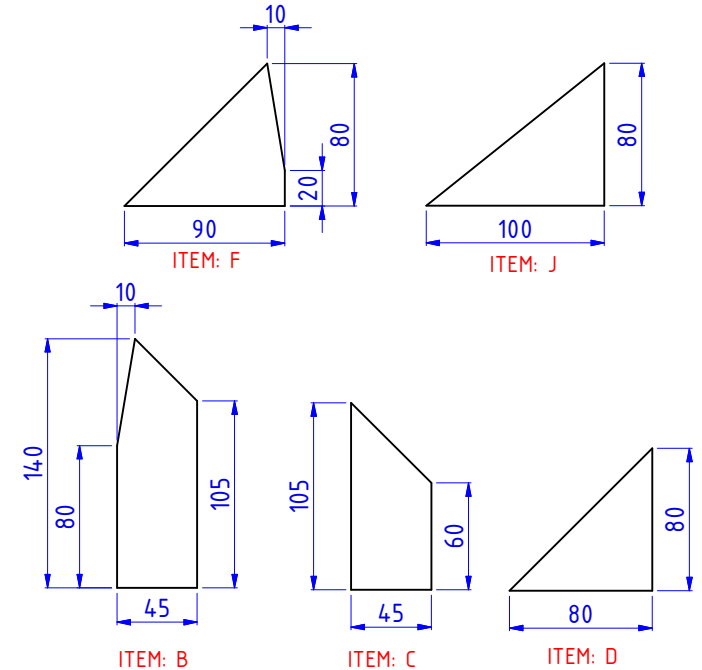
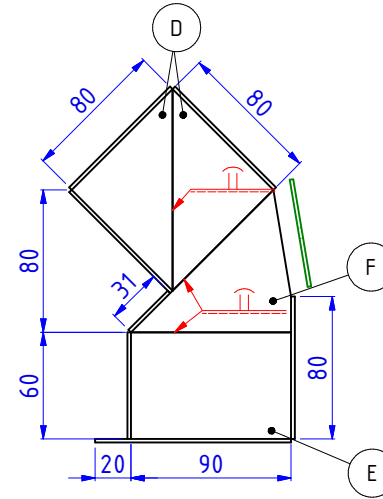
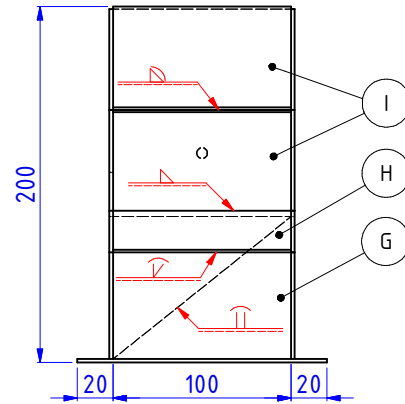
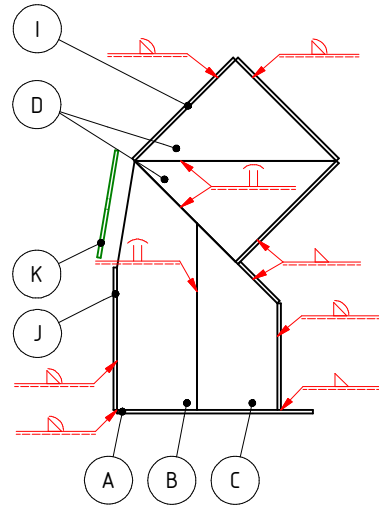
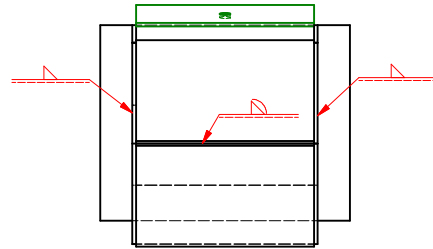


NOTES:

1. WELDING PROCESS: GTAW(TIG) 141
2. Item K not using no back purging . Make sure no sugaring is happening.
3. WELDING POSITIONS: ALL EXCEPT VERTICAL DOWN
4. COMPLETE ALL WELDING WITH BASE "A" IN THE FLAT POSITION
5. ALL FILLET LEG LENGTHS: 3mm (+1mm/-0mm)
6. OUTSIDE CORNER WELD RADII: 2mm (+1mm/-0mm)
7. NO FINISHING OF ANY KIND AFTER WELDING

ITEM	QTY	MATERIAL	DIMENSIONS	DESCRIPTION
K	1	AISI 304	Plate 100 x 61 x 2	purging plate with Ø10mm hole in center
J	2	AISI 304	Plate 100 x 80 x 2	cut to shape
I	3	AISI 304	Plate 100 x 80 x 2	
H	1	AISI 304	Plate 100 x 31 x 2	
G	1	AISI 304	Plate 100 x 60 x 2	
F	1	AISI 304	Plate 90 x 80 x 2	cut to shape
E	1	AISI 304	Plate 90 x 60 x 2	
D	4	AISI 304	Plate 80 x 80 x 2	cut to shape
C	1	AISI 304	Plate 105 x 45 x 2	cut to shape
B	1	AISI 304	Plate 140 x 45 x 2	cut to shape
A	1	AISI 304	Plate 140 x 110 x 2	



ALL DIMENSIONS IN MILLIMETERS

Test Project

Skill: Welding

Scale: 1:3 | Date: 05/26/2013 | Paper: A3

Drawn / Design by: Patrick Bouvard/Kamyar Sadegh

Description: Stainless Steel Structure
2hr day 2

Drawing No: WSC2017_TP10_FR_SS - A

Rev:01 | Page: 1 of 1

Appd: | Sign: