



TEST PROJECT A / PROJET D'ÉPREUVE A

# AUTOBODY REPAIR CARROSSERIE

SECONDARY AND POST-SECONDARY /  
NIVEAU SECONDAIRE ET POSTSECONDAIRE

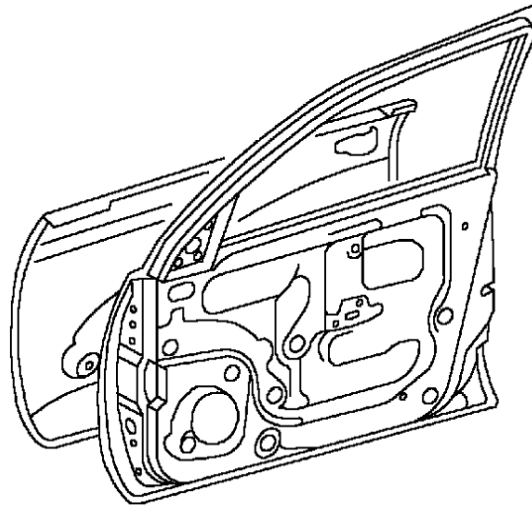
## DOOR SHELL REPAIR TASK SHEET Duration of project: 3 hours

*Read all instructions before beginning.*

### Part 1, inner door frame

1.1 Competitor is required to rough out the door frame to its proper contour. **STOP**

1.2 Grind off hem flange and remove door skin. **STOP**



### Part 2, hem flange

2.1 Remove sealer and bonding materials as required and prepare all surfaces for welding and bonding adhesive. **STOP**

### Part 3, door skin

3.1 Perform final rough out to proper contours and test fit door skin and prepare mating surfaces.

3.2 Apply adhesive per 3M procedures

### Part 4,

4.1 Install and align door skin. Reattach and apply proper adhesive on crash beam. Hammer and dolly hem flange. **STOP**

4.2 Perform MIG welding of the door skin to window frame joint. **STOP**

4.3 Metal finish the door panel in preparation for primer surface. **STOP**



READING TEXT